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TECHNICAL DATA SHEET

UV ROLLER GLOSS VR509

DESCRIPTION

UV ROLLER GLOSS VR509 is a gloss UV overprint varnish for paper and board designed to provide a high gloss and yield finish for food & label packaging. VR509 has been specifically formulated for in-line double coaters as the topcoat.

FEATURES

- Fast curing
- Excellent gloss
- Outstanding mileage
- High scuff and abrasion resistance
- Good adhesion to a variety of substrates
- Acceptable odour levels
- Low foaming
- High slip

PROPERTIES

- | | |
|---------------------------|------------------------------|
| ▪ Cure Speed (80W) | 75 m/min |
| ▪ Relative Density @ 25°C | 1.015 |
| ▪ Viscosity | 10 Sec. Zahn Cup No.4 @ 25°C |
| ▪ Solids Content | 100% |
| ▪ Recommended Film Weight | 3 – 5 g/m ² |
| ▪ Gloss @ 60° | Not < 90% on Valkraft board) |
| ▪ Angle of Slide | 13 – 18° (Coating to Metal) |
| ▪ Foaming Test | < 20% |
| ▪ Flashpoint | N/A |

DRYING

By means of UV curing unit.

PACKAGING AND STORAGE

Packed in 25 Kg pails or 200 Kg drums. Storage stability is six months in original, unopened containers at 20°C.

GENERAL

VR509 does not contain ITX (Isopropylthioxanthone) or TAA (Titanium Acetylacetonate).

THIS DATA SUPERCEDES ANY PREVIOUS DATA PRIOR TO APRIL, 2020

