



13 Natal Street, Paarden Eiland, 7405
P.O. Box 498, Paarden Eiland, 7420
National: 0861 105 973
CPT: 021 510 5811
Fax: 021 510 5818
www.classiqcoatings.com
technical@classiqcoatings.com

TECHNICAL DATA SHEET

RADCOAT DIGI COATER GLOSS VARNISH VR3310

DESCRIPTION

RADCOAT DIGI COATER GLOSS VARNISH VR3310 is a gloss UV overprint varnish designed for digi coater application over digital inks on paper and board to provide a high gloss and yield finish with good scuff resistance.

FEATURES

- Fast curing
- Excellent gloss
- Outstanding mileage
- High scuff and abrasion resistance
- Good adhesion to a wide range of digital inks*
- Acceptable odour levels
- Low foaming
- High slip

*We recommend prior testing of varnish adhesion to ink.

PROPERTIES

- | | |
|---------------------------|----------------------------------|
| ▪ Cure Speed (80W) | 40 m/min |
| ▪ Relative Density @ 25°C | 1.015 |
| ▪ Viscosity | 23 – 25 Sec Zahn Cup No.4 @ 25°C |
| ▪ Solids Content | 100% |
| ▪ Recommended Film Weight | 3 – 5 g/m ² |
| ▪ Gloss @ 60° | >80% (Valkraft board) |
| ▪ Flashpoint | N/A |

DRYING

By means of UV curing unit.

PACKAGING AND STORAGE

Packed in 25 Kg pails or 200 Kg drums. Storage stability is six months in original, unopened containers at 20°C.

GENERAL

VR3310 does not contain ITX (Isopropylthioxanthone) or TAA (Titanium Acetylacetonate).

The components used in RADCOAT DIGI COATER GLOSS VARNISH VR3310 would be compliant with FDA regulations for indirect food contact.

THIS DATA SUPERCEDES ANY PREVIOUS DATA PRIOR TO JUNE, 2020

